



SECO THREAD MAKING SOLUTIONS

From thread turning pipe fittings in the oil industry to thread milling eyebolt holes for large molds, and everything in between, Seco is *passing all of the tests* for thread making. We have the broadest and most productive range of threading tools in the industry that will meet the needs of a virtually unlimited combination of thread forms and sizes.

THREAD SMART

Passing All The Tests For Thread Turning:

- Precision edges of direct pressed Snap-Tap® inserts. The new “A” geometry as a first choice for both steel and stainless steel. Optimizing chipbreakers A1 (for steel) and A2 (for stainless steel).
- New Anti-Twist toolholders with carbide pin in the insert pocket and new D-style clamp for maximum rigidity and life.
- New snap-off packaging for insert quantities as small as just two.

Thread Milling Solutions:

- Full range of single and multi-tooth indexable threadmills.
- Double-sided 40 mm long inserts in grade F30M.
- Threadmaster™ solid carbide threadmills for holes as small as 4 mm.

To make programming a snap, our Wizard software removes all of the guesswork. See back.

THREADING WIZARD

ELIMINATE CALCULATIONS... SIMPLIFY PROGRAMMING

Take the guesswork out of your thread turning and thread milling operations. Seco's user-friendly Threading Wizard software programs are Windows® 2000 compatible and make it easy to eliminate complicated programming and calculations. With minimal input from you, the Wizard selects your optimum holder and insert, identifies the best operating parameters, and then downloads the information to your CNC. For maximum tool life, better chip control, reduced production time and a perfect thread from the very first cut, check out the Wizard.

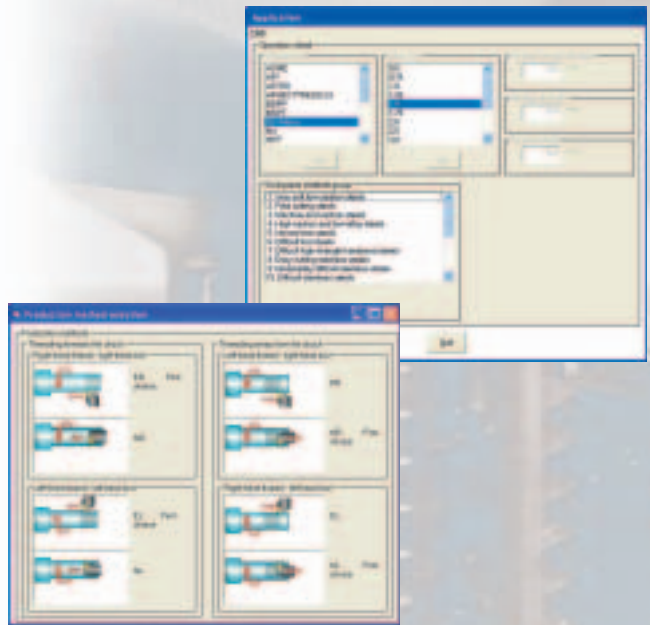
It's free and downloadable at www.secotools.com

Turning Wizard:

- Selects the correct number of passes for single point threading
- Has built-in logic to identify the correct Infeed Method
- Determines the optimum helix angle
- Accounts for material specification and treatment
- Selects the correct anvil

Plus, the Thread Milling Wizard offers unique advantages:

- Has built-in logic that can program a 180° or 90° arc into your cut when need ed to eliminate vibrations
- Provides three radial cut division options
- Offers five axial cut division options



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