













Full side and face - Adjustable design - Selection

Width = a_p (mm)	Application	Diameters (mm)						
		80	100	125	160	200	250	315
8 ↓ 10		B Type						
			A Type					
10 ↓ 15		B Type						
			A Type					
14 ↓ 18		B Type						
			A Type					
		B Type						
18 ↓ 31	 	A Type						
					B Type			
					A Type			
					B Type			
					A Type			

Full side and face for radius profile - Adjustable design - Selection







Width= a_p (mm)	Application	Diameters (mm)						
		80	100	125	160	200	250	315
8 ↓ 10	Full radius 	B Type a_p min \varnothing 8						
		A Type a_p min \varnothing 8						
10, 12		B Type a_p min \varnothing 10/12						
12, 15			B Type a_p min \varnothing 10/12					
16 ↓ 18		B Type a_p min \varnothing 16						
		A Type a_p min \varnothing 16						

Full side and face - Adjustable design - Selection

Cassette type	Insert tech	Radii available (mm)	See page
R335.18 	LNK 05 	0,4-0,8 1,6-2,0 2,4-3,1	255 - 256
R335.18 	LNK 06/08 	0,4-0,8 1,6-2,4 3,1-4,0	255 - 257
R335.18 	335.18-1005 	CH-R 0,8	259
R335.18 	335.18-1305/1606 	CH-R 0,8	259 - 260
R335.18 	AC 1506 	1,2-3,0 3,1-6,0	259 - 260
R335.18 	AP 1604 	0,4-0,8 1,6-2,4 3,0-3,1 4,0-4,8	260

CH = corner chamfer

Full side and face for radius profile - Adjustable design - Selection

Cassette type	Insert tech.	Radii available (mm)	See page
R335.18 	RD \varnothing 8 	4,0	262
R335.18 	RD \varnothing 10/RP \varnothing 12 	5,0-6,0	262 - 264
R335.18 	RP \varnothing 16 	8,0	264

Main application



Possible application



1) Grooving



2) Sawing



3) Full side and face



4) Full radius profile



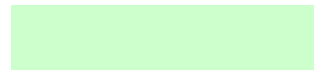
5) Half side and face



6) Half radius profile



Basic choice



Alternative choice 1



Alternative choice 2

